

Original Article

# SAP Business Transformation: Steps for Effective Cutover and Data Migration

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**Abstract** - ERP SAP Software integrates core business functions into a unified system, enhancing efficiency and data accuracy across an organization. SAP Implementation often involves configuring and deploying SAP solutions to meet specific business requirements. Cutover is a critical phase in the implementation of an SAP ERP system, marking the transition from the legacy system to the new SAP environment. This process involves meticulous planning, execution of data migration, system testing, and user training, culminating in the system going live. Post-cutover activities focus on system stabilization and user support during the Hypercare phase to ensure smooth operation and swift resolution of any issues.

**Keywords** - ERP SAP, SAP S/4HANA, Data migration, SAP cutover, GenAI, ML in SAP, SAP business transformation.

## 1. Introduction

SAP Production Cutover represents a pivotal stage in the deployment of an SAP ERP system, signaling the shift from the existing legacy system to the new SAP platform. This stage is crucial as it ensures a seamless switch between systems, minimizing disruptions to business operations. The cutover process involves several key phases, each requiring careful planning and execution to ensure the new system is fully operational and aligned with business needs.

One of the central components of a successful SAP Cutover is Data Migration. This step involves transferring both master and transactional data from the old legacy systems to the new SAP environment.

This article will delve into the detailed steps required for effective data migration, offering insights into best practices and methodologies to facilitate a seamless transition. By following these steps, organizations can minimize risks and ensure that their new SAP system is up and running effectively, with all necessary data accurately migrated and readily available for use.

## 2. SAP Data Migration

### 2.1. Steps Involved in Data Migration

Data migration starts with the identification of scope, finalizing the data owners, integrating the scope within the Cutover Plan, finalizing the entry/exit criteria, preparing the environments for extract/load and finally sharing the data scorecard with the stakeholders for sign-off. Details around each step are explained in subsequent sections:

#### 2.1.1. Data Migration Scope

##### Objective

Finalize the scope of data migration objects and ensure that all data objects are complete with Functional Unit Testing (FUT).

##### Details

This involves identifying and listing all data objects that need to be migrated to the new system. Collaboration among IT and business units is crucial to understanding which data is critical and must be included in the migration.

Additionally, confirm that each data object has passed Functional Unit Testing (FUT), indicating that it functions correctly within the system. This validation reduces the risk of errors during and after the migration.

#### 2.1.2. Data Validators/ Owners

##### Objective

Assign primary and secondary owners to validate and provide sign-off for each data migration object.

##### Details

Designate responsible individuals for overseeing the migration of each data object, validating the data, and providing confirmation on the completeness and quality of data migration.

#### 2.1.3. Master Cutover Plan

##### Objective

Finalize and obtain sign-off on the overall Master Cutover Plan.



*Details*

The Master Cutover Plan should integrate all aspects of the SAP cutover, including detailed steps, timelines, and responsibilities. Getting formal approval from key stakeholders ensures alignment and commitment.

Steps Involved in Data Migration		
Data Migration Scope	Data Validator	Integration with Cutover Plan
Entry and Exit Criteria	Code Base	Data Set for Migration
Source and Target Environments	Defect Tracking Tool	Stakeholders Alignment
Status Reporting	Communication	Data Scorecard

**Fig. 1 Steps involved in the preparation of Data Migration**

*2.1.4. Entry and Exit Criteria*

*Objective*

Establish clear entry and exit criteria for the cutover.

*Details*

Define specific conditions that must be met to start the data migration (entry criteria) and criteria that signal the successful completion of migration activities (exit criteria). Example: No high or critical defects during mock cutovers as an exit criterion.

*2.1.5. Defect Tracking Tool*

*Objective*

Select and set up a defect tracking tool.

*Details*

Choose a tool that will be used throughout the cutover process to record, track, and resolve any issues that arise. This tool should be accessible to all team members involved in the overall cutover process.

*2.1.6. Environment*

*Objective*

Clearly identify the source and target environments.

*Details*

Determine the existing system from which data will be migrated and the new SAP system that will receive the data. Ensure both environments are properly configured and tested before migration begins.

*2.1.7. Data Set*

*Objective*

Determine the specific data sets needed for migration.

*Details*

Select data sets that cover all necessary testing requirements and business scenarios. These should be comprehensive enough to ensure a smooth operation in the new system post-migration. This is required specifically for

the mock runs so that Integration/User Acceptance Testing can cover all scenarios.

*2.1.8. Transport/Code Base*

*Objective:* Organize the Transport Requests (TR/Code Base) and the import sequence.

*Details:* Plan and sequence the TR/Code to manage dependencies and ensure a smooth transition of code and configuration to the new system before the data migration begins.

*2.1.9. Kick-Off / Stakeholder Alignment*

*Objective*

Conduct a kick-off meeting to ensure alignment across all teams.

*Details*

This meeting should confirm that all parties understand the migration plan, their roles, and the expected outcomes. It serves to motivate and clarify any last-minute doubts before the start of Cutover.

*2.1.10. Status Reporting*

*Objective*

Establish a standardized approach for cutover status reporting.

*Details*

Develop and agree on a reporting format that will be used to update stakeholders about the cutover progress. Determine the frequency of these reports and the list of recipients.

*2.1.11. Bridge Call / Communication Plan*

*Objective*

Implement a continuous communication strategy during migration.

*Details*

Set up a bridge call that remains open during critical phases of the data migration to address any immediate issues or questions that arise, facilitating real-time problem-solving.

*2.1.12. User Training and Support*

*Objective*

To ensure that all users are well-prepared and confident in using the new SAP system from day one.

*Details*

Conduct practical, hands-on training sessions that allow users to interact with the new SAP system in a controlled environment. These sessions should address specific tasks users will perform in their roles. Additionally, feedback from training participants should be gathered to identify any areas where additional instruction may be needed or training materials need to be adjusted.

2.1.13. Data Scorecard

Objective

Create and maintain a data migration scorecard.

Details

This scorecard should track the total number of records extracted, successfully migrated, and failed. It provides a quantitative measure of migration success and highlights areas needing attention.

3. Phases for SAP Production Cutover

Below are the key phases for a successful Production Cutover, including the Data Migration.

Phases	Activities
Preparation	<ul style="list-style-type: none"> <li>• Build Environment</li> <li>• System Connectivity</li> <li>• User Training</li> <li>• Security User Access</li> </ul>
PreCutover & Manual Config	<ul style="list-style-type: none"> <li>• Transport/Code Migration</li> <li>• Manual Configuration</li> <li>• Cross Reference Files</li> </ul>
Data Migration	<ul style="list-style-type: none"> <li>• Extract/Transform Legacy data</li> <li>• Preload files for Validation</li> <li>• Data Loads</li> <li>• Reconciliation Files</li> </ul>
Preparation of Blackout	<ul style="list-style-type: none"> <li>• Freeze Master Data</li> <li>• Ramp Down activities in the legacy system</li> <li>• Cutover Users for Blackout</li> </ul>
System Blackout	<ul style="list-style-type: none"> <li>• Delta Transport/Code Movement</li> <li>• Legacy System Lockdown</li> <li>• Transactional Data Loads</li> <li>• Data Distribution</li> </ul>
Hypercare/ Ramp Up	<ul style="list-style-type: none"> <li>• System Monitoring</li> <li>• Incident Management</li> <li>• Knowledge Transfer to Support Team</li> </ul>

Fig. 2 Activities by phases in the SAP Cutover

3.1. Preparation

3.1.1. Objective

Ensure that the system infrastructure is appropriately set up and inter-system connectivity is established.

3.1.2. Details

Activities

The Basis or Infrastructure team is tasked with building the system infrastructure. This includes installing the necessary hardware and software, configuring network settings, and establishing secure connections.

Validation

Conduct tests to confirm that the system is operational and that there are no connectivity issues that could impede the cutover process.

3.2. PreCutover and Manual Configuration

3.2.1. Transport Movement for Master Data Objects

Objective

Prioritize the movement of Transport Requests (TRs)/Codebase related to Master Data Objects.

Details

Planning

Identify all TRs that contain configurations or customizations related to master data (it can include additional TRs which are ready for deployment and do not impact master data)

Sequence

Schedule these TRs to be imported into the target system before other data objects to ensure that the master data framework is in place.

Testing

After the TRs are moved, conduct tests for validation

3.3. Manual Configuration Tasks

3.3.1. Objective

Perform the necessary manual configurations for the initial data load.

3.2.2. Details

Identification

Determine which aspects of the system require manual configuration. This might include setting up user permissions, configuring specific data fields, and client open activities.

Implementation

Execute these configurations meticulously to ensure they align with the planned data migration paths and business requirements.

Documentation

Keep detailed records of all manual configurations for auditing purposes and future reference.

3.4. Cross Reference Files

3.4.1. Objective

Finalize and get approval on all cross-reference files used during data migration.

3.4.2. Details

Preparation

Develop or update cross-reference files that map old data values to new ones, ensuring data integrity and consistency post-migration.

### *Review and Sign-off*

These files should be thoroughly reviewed by both IT and business stakeholders to ensure accuracy and completeness.

### *Lockdown*

Once approved, these files should be locked to prevent any changes during the migration process, ensuring that the data migration team has a stable reference.

## **3.5. Master Data Migration**

### *3.5.1. Extract and Transform Legacy Data*

#### *Objective*

To accurately extract data from legacy systems and transform it to fit the new SAP environment's data structure.

#### *3.5.2. Details*

##### *Extraction*

Identify and extract all relevant master data from the legacy systems. This step requires a deep understanding of the source data structure and the data quality.

##### *Transformation*

Map the extracted data to the new SAP data model. This involves data cleansing, deduplication, and conversion to ensure the data fits the SAP system requirements.

## **3.6. Generate Preload Files for Business Preload Validations**

### *3.6.1. Objective*

To create preload files that will be used to validate the transformed data against business requirements before loading it into the SAP system.

### *3.6.2. Details*

#### *Preload Files Creation*

Generate files that represent how the data will appear in the SAP system. These files are available in a format that is easily reviewable by business users.

#### *Validation Process*

Engage business users to review the preload files to ensure the data meets all business rules. This is crucial for identifying any data issues before it gets loaded.

## **3.7. Perform Data Loads**

### *3.7.1. Objective*

To load the validated and transformed data into the SAP system efficiently and accurately.

#### *Details*

##### *Loading Strategy*

Define the sequence and timing of data loading to minimize disruption to business operations. Consider loading non-critical data during off-peak hours.

##### *Execution*

Automate tools are used to load data into the SAP system. Monitor the load process closely to handle any issues that may arise.

### *Verification*

After loading, perform a quick check to ensure that the data is correctly loaded and that there are no immediate visible issues

## **3.8. Generate Reconciliation Files for Business Post-Load Validations**

### *3.8.1. Objective*

To verify that the data loaded into the SAP system is accurate and complete through post-load reconciliation with business users.

### *3.8.2. Details*

#### *Reconciliation Files Creation*

Generate detailed reports comparing the pre-load and post-load data states. These should highlight any discrepancies and confirm the integrity of the data migration.

#### *Business Validation*

Distribute the reconciliation files to business users who can verify the accuracy and completeness of the data in the context of real-world business processes

## **3.9. Preparation for Blackout**

The "Blackout" period in an SAP production cutover refers to the critical time when the old legacy system is phased out and the new SAP system goes live.

It involves ensuring that all users are adequately trained, the legacy system is properly wound down, and critical users have the necessary access to support the cutover. This phase requires careful planning and precise execution to ensure a smooth transition.

### *3.9.1. Ramp Down Activities in Legacy Environment Objective*

To minimize disruptions and ensure data integrity during the transition from the legacy system to the new SAP system.

### *3.9.2. Details*

#### *Reducing Transactional Data*

Limit new entries and transactions in the legacy system as the cutover approaches. This might involve temporarily halting certain types of transactions or only allowing critical operations.

#### *Cleanup in Legacy System*

Perform a thorough cleanup of the legacy system. This includes archiving old data, resolving outstanding items, and closing any open transactions that will not be migrated to the new system.

#### *Communication Plan*

Implement a comprehensive communication strategy that informs all internal and external stakeholders of the upcoming changes. This should include timelines, expectations, and how the cutover will affect them.

### **3.10. Identify Initial Cutover Users for Security Access Provisioning for Blackout**

#### **3.10.1. Objective**

To ensure that key personnel have the necessary access to the SAP system during the blackout period for testing, troubleshooting, and initial data handling.

#### **3.10.2. Details**

##### **Identify Key Users**

Determine which users need access to the SAP system during the blackout period. Typically, this includes members of the IT team, data migration specialists, and key business users.

##### **Security Access Provisioning**

Set up and configure user roles and permissions in the SAP system according to the responsibilities and needs of each identified user.

##### **Verification and Testing**

Before the blackout, conduct tests to verify that all initial users can access the system and perform required tasks without issues.

Address any access or permission problems immediately.

### **3.11. System Blackout**

The system blackout period during an SAP production cutover is a critical phase where the old legacy system is frozen, and the new SAP system is brought online. By effectively managing delta transports, locking down the legacy system, handling transactional data migration, and ensuring seamless connectivity with external systems, organizations can transition smoothly to their new SAP system, minimizing downtime and operational disruptions.

#### **3.11.1. Delta Transport Movement and Pending Manual Configuration**

##### **Objective**

To ensure all final system configurations and code changes are implemented in the SAP system before going live.

#### **3.11.2. Details**

##### **Delta Transport Movement**

Move any last-minute changes or updates (delta transports) to the SAP system. These changes might include bug fixes or adjustments based on recent testing.

##### **Manual Configuration**

Complete any remaining manual configurations that could not be automated.

### **3.12. System Lockdown**

#### **3.12.1. Objective**

To freeze the legacy system to prevent any data changes during the transition, ensuring data consistency and integrity.

#### **3.12.2. Details**

##### **Implement Lockdown**

Officially freeze all transactional capabilities in the legacy system. Ensure that no new data can be entered or existing data altered during the blackout period.

##### **Communicate Lockdown**

Inform all users about the system freeze and confirm that they cease all activities in the legacy system.

### **3.13. Switch off the Connectivity of Boundary Apps and Middleware from Legacy Environment**

#### **3.13.1. Objective**

To disconnect all integrations and external applications from the legacy system to prepare for their reconnection to the new SAP environment.

#### **3.13.2. Details**

##### **Identify Integrations**

List all external applications and middleware that interact with the legacy system.

##### **Disconnect**

Systematically disconnect these systems to prevent data corruption or loss during the cutover. Ensure all data flows are halted effectively.

### **3.14. Transactional Data Migration**

#### **3.14.1. Objective**

To migrate the latest transactional data from the legacy system to the new SAP system, ensuring it is current and accurate.

#### **3.14.2. Details**

##### **Extract and Transform Legacy Data**

Extract the most recent transactional data and apply necessary transformations to align with the new SAP data structures.

##### **Generate Preload Files for Business Preload Validations**

Create preload files and have business users validate the data to ensure it meets all operational requirements.

##### **Perform Data Loads**

Load the validated data into the SAP system, carefully monitoring the process for any issues or discrepancies.

##### **Generate Reconciliation Files for Business Post load Validations**

After loading, generate detailed reconciliation reports to verify data accuracy and completeness with business users.

### **3.15. Switch on the Connectivity of Boundary Apps and Middleware with the New SAP Environment**

#### **3.15.1. Objective**

To re-establish connectivity between external applications, middleware, and the new SAP system.

### 3.15.2. Details

#### *Reconnect Systems*

Carefully reconnect and configure each external application and middleware to the new SAP system.

#### *Testing Connectivity*

Test each connection to ensure data flows correctly and securely between systems without any data loss or corruption.

### 3.16. Go-Live

#### 3.16.1. Objective

The actual switch-over to the new SAP system, marking the official start of operations on the new platform.

#### 3.16.2. Details

##### *Final Checks*

Conduct final system checks and validations to ensure all components are functioning as expected.

##### *Announcement*

Officially announce the go-live to all stakeholders, indicating that the new SAP system is now operational.

##### *Support and Monitoring*

Provide immediate support to handle any user queries or issues. Set up a monitoring team to watch for any system anomalies or performance issues.

### 3.17. Hypercare/Ramp-up Activities

The Hypercare phase immediately follows the SAP production cutover and is critical in stabilizing the new system, providing support, and ensuring operational continuity.

#### 3.17.1. Release User Access

##### *Objective*

Grant all end-users access to the new SAP system, enabling them to perform their daily tasks.

#### 3.17.2. Details

##### *Access Provisioning*

Following the go-live, systematically release user access based on predefined user roles and permissions.

Ensure all users can log in and access necessary modules and data.

##### *Verification*

Confirm that all user access is functioning as intended, with appropriate security measures in place to protect sensitive data and system integrity.

### 3.18. Ramp Up Activities

#### 3.18.1. Objective

To gradually bring all system operations to full capacity, ensuring all processes function as intended.

### 3.18.2. Details

#### *Phased Approach*

Implement a phased approach to increase load and transactions in the new system.

This helps identify any bottlenecks or issues under controlled conditions.

#### *Continual Assessment*

Regularly assess system performance and functionality as more processes and users are brought online to ensure the system can handle full operational demands.

### 3.19. Incident Management

#### 3.19.1. Objective

To manage and resolve any issues or incidents rapidly as they arise during the Hypercare period.

#### 3.19.2. Details

##### *Incident Logging*

Set up a clear process for logging and tracking incidents. Ensure users know how to report problems.

##### *Prioritization and Resolution*

Classify incidents based on severity and impact and address them accordingly. Ensure timely resolutions to prevent operational disruptions.

### 3.20. System Monitoring (Including Job/Interface Monitoring)

#### 3.20.1. Objective

To continuously monitor the system to ensure it operates within parameters and to identify and address any anomalies quickly.

#### 3.20.2. Details

##### *Automated Monitoring Tools*

Utilize tools for real-time monitoring of system performance, jobs, and interfaces. This includes tracking system resources, data flows, and transaction speeds.

##### *Alert Systems*

Set up alerts for anomalies or deviations from normal operations to ensure immediate attention from the support team.

#### 3.21. Knowledge Transfer to Support Team

##### 3.21.1. Objective

To ensure the support team has all the knowledge and resources needed to troubleshoot and maintain the new SAP system efficiently.

##### 3.21.2. Details

##### *Documentation*

Provide comprehensive documentation on system architecture, processes, and troubleshooting guides.

### *Training Sessions*

Conduct detailed training sessions and workshops to transfer knowledge from the project team to the support team.

### *Ongoing Learning*

Encourage ongoing learning and updates as the system evolves or as novel solutions are implemented

## **4. Usage of GenAI and Machine Learning for SAP Cutover and Data Migration**

Artificial Intelligence and Machine Learning Algorithms can help automate data inconsistencies, errors, and duplicates during data migration. They can also help to streamline data transformation by mapping legacy data to SAP data structures, thereby reducing manual effort and errors. Additionally, the machine learning model can analyze historical data and project potential risks during the cutover phase. By predicting challenges and outcomes, organizations can proactively address potential problems, optimizing the cutover strategy

and minimizing disruptions. Lastly, AI-driven tools can enhance data validation by automating the verification of data accuracy and integrity in real-time.

## **5. Conclusion**

In conclusion, the key activities for SAP Cutover and Data Migration are meticulously planned to ensure a seamless and efficient transition. From the initial prerequisites that set the stage for a smooth process through the detailed steps of system build, data preparation, and master data migration to the critical blackout period and the subsequent go-live phase, each step is designed to minimize disruptions and maximize data integrity and system functionality. Post-migration Hypercare activities are crucial for stabilizing the new system and addressing any immediate user concerns, thus ensuring the new SAP environment is robust, secure, and fully operational. This comprehensive approach to cutover and migration not only mitigates risks but also lays a solid foundation for future operations and enhancements.

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